FROM BLUEPRINT TO REALITY: THE ART OF DESIGNING VEHICLE ENGINES

by Hussein Younus Razzaq

Submission date: 19-Sep-2024 11:05AM (UTC+0700) Submission ID: 2458631925 File name: KG24-3472.pdf (1.13M) Word count: 7368 Character count: 43288

FROM BLUEPRINT TO REALITY: THE ART OF DESIGNING VEHICLE ENGINES

⁵ Hussein Younus Razzaq^{1,2,*}, Intisar Rasheed Saleh^{1,2}

Karbala Technical Institute ⁽¹⁾, Al-Furat Al-Awsat Technical University ⁽²⁾, 56001, Karbala, Iraq Corresponding author: <u>inkr.hus@atu.edu.iq</u>,

intisarkhursan@atu.edu.iq

ABSTRACT

The influence of engineering extends far beyond traditional boundaries with the evolving automotive sector and its increasing importance highlighted in this articles exploration of the intricate world of car engine design through historical insights and current advancements that significantly impact the automotive industry. Key elements in engine design such as thermodynamics, materials selection, fuel systems, emission control and stress analysis are introduced systematically as factors, for efficient and ecofriendly powertrain solutions. The industry's dedication to finding solutions is clearly seen in how they consider sustainability factors during the engine design process. The study also delves into the influence of engine design within the sector alongside advancements and market trends to emphasize the crucial role of innovation in staying competitive and meeting consumer needs. Finally, the research proposes paths, for engine design exploration courting new challenges and uncharted territories that are poised to shape the evolution of vehicle propulsion.

Keywords: Technology; Engine; Computer-Aided Design; Economy; Emission

1. INTRODUCTION

1.1 Background and context of Vehicle Engine Design

The innovation and development of the automotive industry focus on vehicle engine design, specifically the production of powertrains, which are the core and soul of vehicles[1]. Engine design involves creating the complex mechanisms and parts that transform fuel into mechanical energy and move vehicles ahead. Engine design is crucial in today quickly evolving car industry for tackling environmental issues, fuel economy, and performance[2]. It is a dynamic industry propelled by improvements in production processes, materials, and the rising need for cleaner, more effective automobiles [3] System Analysis and Design in business involves analyzing company issues to improve them through better practices and methodologies. It includes enhancing performance, achieving profitability, and focusing on operational systems and their connections. System analysis includes examining a systematical structure to determine its effectiveness, the necessary adjustments, and the output's quality[4] Organizations are intricate systems made up of connected between interdependent components, other portions of the system are affected by changes in one element of the system structure in both simulated the expected and unexpected ways. A method of thinking about the analysis and design of computer-based applications is the systems approval, offers a framework for representing the organizational and outside forces that affect a system. When a computer is brought into a workplace, both the organization and the user are affected by numerous functions and dysfunctions [5]. Improved performance and a sense of accomplishment from having access to excellent information are two benefits. Unexpected effects might include a potential danger to an employee's career, a decline in staff morale owing to lack

of engagement, and a perception of intimidation by users due to computer illiteracy[6]. It is the job of the analyst to dispel these fears and make the system work.

1.2 Importance of Engine Design in the Vehicle Industry

Engines are important in the vehicle industry due to various reasons.

- **Technological Innovation:** The design of the engines serves as an innovation hub. Advancements in engine technology tie directly into the improvement of vehicle efficiency, performance, and emission management[7]. The latest technological advances in the form of hybrid and electric engines, downsizing practices, and the use of turbocharging mechanisms have yet completely changed the dynamics[8].
- Environmental Impact: The point to be considered here is the extent to which engines influence the extent to which cars mitigate their environmental effects. The globally imposed strict emission standards have laid down greater significance in engine design for developing clean and more fuel-efficient power plants [9]. This informs the focus on designing engines with a view to handling air quality and climate change issues effectively. [10].
- Market Competitiveness: In the motive industry, there is a relentless competition, in which the designs of engines are what distinguishes different manufacturers[11]. This therefore means that the manufacturers can only be ahead of the competition in case they produce state-of-the-art engine designs, since the latter can be one of the attractions to such buyers who want cars that are of high performance, fuel-efficient, and eco-friendly [12].

- **Consumer Demands:** The fuel economy, performance, and sustainability of vehicles have also become well known to vehicle buyers in recent times[13]. Consequently, in meeting customer expectations and needs, the engine's design becomes very critical because it determines these factors directly Therefore, this design of the engine will be very vital while meeting the customer expectations and needs since it dictates these factors directly [14].
- Economic Impact: Some of the most vital factors, like the manufacturing cost, fuel economy, and maintenance charges, depend a lot upon the design of an engine[15]. With a well-engineered design, the running cost for both individuals and businesses would decrease; this could be a substantial contribution to general economic stability[16].

1.3 Historical Evolution of Electric Vehicles

This, in turn, has triggered the very interesting historical development of electric vehicles throughout the years in search of a more environmentally friendly means of transportation[17]. I then give an overview of the complex birth of electric cars into the automotive industry, early innovations concerning it, the pioneers, and the noticeable demand for mechanical engineering[18]. It was in the car industry's embryonic stage, during the early 1800s, that electric vehicles were born. These electric cars had their first forms from the efforts of innovators Thomas Davenport and Robert Anderson who, around the same time in the early 1800s, experimented with non-rechargeable electric cells[19]. This opened an era for electric propulsion. However, the first practical electric car came at about the middle of the nineteenth century[20]. Among the very first electric chariots, one is said to have been constructed by a Scottish inventor by the name of Robert

Anderson back in the year 1832 and powered by primary cells not rechargeable[21]. It was not until the late 1800s that the electric vehicle would experience its first great leap because of Thomas Edison's development of the nickel-iron battery and thus finally providing an efficient and rechargeable power source. In the late nineteenth and early twentieth centuries, the industry of electric vehicles experienced a boom in activity and invention. In 1889, the first electric vehicle to be used for public transportation became apparent when the Flocken Elektrowagen made its first appearance on[22]. Electric cars became more accessible for everyday use when Gaston Planté's creation of the lead-acid battery in 1859 increased energy storage even more. Notable manufacturers like as Thomas Parker, Ferdinand Porsche, and Thomas Edison all had a role in the development of electric cars as the automobile industry grew[23]. When the Baker Electric debuted in 1899, it was a hit with the well-to-do and demonstrated that electric automobiles might be practical for everyday use. A new era of electric mobility in public transportation began with the introduction of electric taxis, buses, and delivery vehicles to cityscapes[24].

Compared to cars powered by internal combustion engines, electric vehicles were more competitive in the early 1900s[25]. A large portion of the sales were electric vehicles, and famous people like Thomas Edison and Henry Ford worked together to create them. Nevertheless, electric vehicles were eclipsed by gasoline-powered automobiles due to their mass manufacture, affordability, and technological breakthroughs in internal combustion engines. The revival of electric cars in the last several decades is more than just a passing fad; it is evidence of how mechanical engineering has changed the course of electric mobility. Midway through the twentieth century, environmentalists and others seeking energy independence sparked a renaissance in the popularity of electric automobiles. Modern electric cars owe a great deal to developments in mechanical engineering. Electric vehicles' economy and performance were greatly enhanced with

the advent of power electronics, electric drivetrains, and lightweight materials. The lithium-ion battery and other technological advancements solved the problems of electric car range and charging time, reviving the industry[26]. Recent decades have seen mechanical engineers concentrating on improving electric drivetrains, aerodynamics, and energy management systems. Electric cars are becoming more efficient and environmentally friendly thanks to mechanical engineers' inventive solutions, such as regenerative braking, which allows kinetic energy to be collected during deceleration. Mechanical engineering has had an impact that goes far beyond automobiles. In order to alleviate worries about having insufficient power, engineers have been instrumental in creating charging infrastructure. Further improvements to the feasibility of electric cars have been made possible by breakthroughs in manufacturing techniques, such as lightweight materials and 3D printing, which have increased their accessibility [27]. There has been an initial time of promise, a period of eclipse, and finally, a victorious revival in the historical history of electric cars. Although electric mobility has its origins in the efforts of pioneers and innovators from centuries ago, modern electric cars are a product of the dogged pursuit of innovation and the application of mechanical engineering concepts. The future of electric cars is closely tied to the continuous progress in mechanical engineering. Electric cars will have a larger impact on the future of transportation because of the ongoing innovation driven by the need for cleaner and more sustainable transportation options. Electric cars have come a long way, and that's all down to mechanical engineering's crucial role in guiding the industry towards a more environmentally friendly and sustainable future [28].

1.3 Automotive Industry Trends and Technologies

- Artificial Intelligence: Technologies like computer vision, deep learning, and machine learning will be utilized for robotic automation in the future of the automotive industry. Artificial intelligence (AI) directs autonomous vehicles, aids drivers in maintaining a safe driving environment, oversees the fleet, and improves services such as vehicle inspections and insurance. Additional uses for AI include improving production rates, acceleration, and cost reduction in the automobile industry. In the automotive industry, chatbots exemplify another instance of AI advancements for businesses and corporations. As a bonus, they may provide a helping hand in estimating the time and energy needed to respond to and fulfill customers' inquiries[29].
- Autonomous Vehicles: These cars can navigate themselves. Their primary objective is to
 8
 reduce the need for human drivers, and they are excited to bring about a change in the way
 people travel on a daily basis. A fleet of autonomous vehicles can cover more ground for
 last-mile deliveries, cut down on total downtime, and change the way people think about
 transportation safety and security by reducing the number of accidents caused by careless
 human drivers.
- **Big Data Analytics:** Several choices during a vehicle's lifetime are notified by sophisticated data analytics in the big data generating process. In the event of an emergency or accident, the data gathered from the cars may be used to qualify predictive maintenance, notify the authorities, and keep management informed about the fleets. Automobile companies may use predictive analytics to decide on yearly sales purchases and production targets. In addition, the app uses consumer automobile data to enhance supply chains, which in turn boosts sales and improves the design of future cars.

- Blockchain Technology: The whole automobile sector can benefit from blockchain technology. Sharing vehicle data to a protected network to provide connectivity and shared mobility solutions, such as delivery services, ride-hailing, and urban transportation, is one of the few. Additionally, blockchain is useful for verifying the spare parts' supply chain, which guarantees that the components came from legitimate, trustworthy sources.
- Cloud Computing Models/Hybrid Computing Models: The automobile sector has seen significant collaborative innovation in data pipelines, data capacity, computing capacity, algorithms based on analytics, and AI, driven by the growing demand for computation and data. When it comes to storage-intensive and computer-intensive workloads, the automobile industry has unique computing needs the demands can only be fulfilled by cloud and hybrid computing solutions, which offer instant access to additional capacity. Car companies are teaming up with cloud providers to bring the right kind of innovation to these sectors, and the providers are investing heavily in research and development[30].

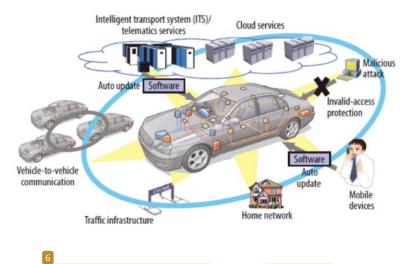


Figure 1: Cloud Computing Models/ Hybrid Computing Models[31]

• Vehicle-to-Vehicle Communication: There will be less traffic, fewer unexpected deaths, less serious car accidents, new V2V technology, one automobile on a route may get a signal directly from all the other cars on the road[32].



Figure 2: Vehicle-to-Vehicle Communication[33]

1.4 Research objectives

- To have a comprehensive understanding of vehicle engines, it is important to overview into their historical background and trace their evolutionary trajectory.
- The present study tries to investigate the recent trends in engine design and their resultant impacts on the automobile industry.

This paper attempts to discuss in detail the entire realm of vehicle design pertaining to engines and trace the path of historical development and the current changes that are taking place. The technical

breakthroughs, environmental factors, market dynamics, and economic consequences of such changes in the automobile sector are covered under the scope of this study.

2. LITERATURE REVIEW

Among all advancement in technology, the autonomous car has become the most awaited one that might greatly improve road safety and efficiency in transportation[34]. However, designing these vehicles takes into consideration several very important aspects such as software and system requirements. The study that follows looks at the methodologies on safety consciousness of AVs with a bias towards the aspects touching on the software and system requirements. This study was done to inspect several prevailing methods based on the design of the software and systems, evaluated by their algorithms, parameters, assessment criteria, and issues related. This also examines some of the newer, AI-powered techniques being utilized today in modern autonomous vehicles, since AI has been crucially involved with the development and refinement of this technology. This paper identifies that most of the reviewed research study (63%) applies different techniques of artificial intelligence, and deep learning is the most deployed technique in the studied papers, by 34%[34]. The paper further points out the deficiencies that exist, and avenues of future research within the domain of safety regarding autonomous vehicles. It is a work with a high index of usefulness for any scholar and practitioner performing a query about AV safety.

The objective of the research project presented here is to design a Sport Utility Vehicle, which, for brevity, would be called SUV by applying the IDes. IDes are an engineering method conceived especially to enhance car design projects in the industry. It opens optimization possibilities that no other engineering methodology offers[35]. The selection of a small SUV is based on the great demand among consumers and remarkable market success that the category enjoys, largely attributed to its versatile nature. Compact SUVs represent hybrid class automobiles that blend the functionality of a car with the inherent hardiness of an off-road vehicle for both urban and off-road environments. In the following pages, it will be shown how SDE arrives at the result with the help of various design technologies supporting QFD, BM, and TPA. The final stage of this project involves the creation of a virtual prototype of the product on an FDM 3D Printer with additive manufacturing technology. This integration automatically results in the establishment of a new and advanced field called IDeS, effectively guiding new product development within an organization with unprecedented efficiency[35].

The purpose of the present study was to conduct a validation of two alternative chassis models for two suburban sports cars having similar basic components [36]. The industrial design framework IDEs is the approach used to develop the project. It involves using several creative methodologies that are prevailing in the industrial field throughout the entire business. These are characterized by using a set of systematic, analytical techniques: Quality Function Deployment QFD, Benchmarking - BM, Top-Level Analysis - TFA, Stylistic Design Engineering - SDE, prototyping, testing, budgeting, and planning. The goal of this research paper is to give an insight into the recent situation within the automobile market and its future trends and development. This research study achieved the program through a presentation of the aesthetic and technological possibilities of two different sports car models, both analyzed and verified using the IDeS approach. The integration of the principles of design through many stages in the development of the product does have potential for a more accurate and objective product. Application of the advanced techniques of design and CAD tools could reduce the total time to develop the product and shorten TTM.

The use of Virtual Reality for the purpose of evaluating and validating autonomous cars is becoming more prevalent among automotive engineers. Nevertheless, the process of designing and creating virtual testing environments may be arduous[37]. Engineers are obligated to use writing tools that are based on desktop platforms, and a considerable degree of proficiency is required. By doing scene writing only inside the virtual reality (VR) environment, it becomes feasible to achieve accelerated design iterations. To achieve this objective, we present a virtual reality (VR) authoring environment that facilitates the creation of road networks and traffic scenarios by engineers, specifically for the purpose of testing automated vehicles. This environment allows for the design process to be conducted through free-hand interaction. In this study, we provide a novel 3D interaction approach designed to enhance the effectiveness of virtual item placement and selection. This technique is implemented on a 2D panel interface. Comparative user research was undertaken to evaluate the performance of our interaction method in comparison to current techniques in terms of accuracy and task completion time. The results indicated that our technique exceeded the existing approaches in both metrics. Additionally, the efficacy of the system is shown via qualitative user research including domain experts.

The automobile industry is now facing challenges due to the growing significance of Information Technology (IT) related operations. To showcase the capabilities of modern IT systems, a prototype car was created within RACE (Robust and Reliant Automotive Computing Environment for Future eCars). The car is built on a completely revamped E/E architecture, enabling the seamless integration of mixed-criticality components and providing functionalities such as Plug and Play. This article introduces the architectural design and constituent elements of the vehicle prototype, which incorporates contemporary features such as Steer-by-Wire without a mechanical backup. It was meant to allow future driver assistance systems, e.g., to carry out automated parking maneuvers into an inductive charging station, a job which is challenging to perform correctly enough for a human driver. Hence, significant importance is placed on the comprehensive depiction of the sensor collection designed for autonomous functioning[38].

3. METHODOLOGY

3.1 Description of the research approach and methodology

The study aimed to use a combination of scholarly books and articles to provide a foundation of knowledge, while also conducting interviews with seasoned engineers to get firsthand insights. Additionally, data collected from reports and statistical methods to assist the analysis. The real-world case studies facilitated an in-depth examination of distinct engine design features, while the application of modeling and simulation technologies enabled a virtual comprehension of engine components.

The data collection was carried out through a combination of primary and secondary sources. Primary data were obtained through interviews with experienced automotive engineers and actual visits to engine development centres. The collection of secondary data included academic articles, industry reports, and web databases. A survey and questionnaires may also be an option for obtaining data from the relevant parties. including car manufacturers and technology suppliers.

The study depends on various design and analysis software applications of the engine. The widely used software includes CAD or Computer-Aided Design applications including AutoCAD and

SolidWorks. These are applied for modeling the various components of the engine. ANSYS and GT-SUITE [39] are examples of the simulation and analysis programs used to do performance predictions. The analysis of flow of air and combustion will be done using CFD tools: Fluent, ¹⁵ Open FOAM. Numerical data analysis will be done with the help of statistical software such as SPSS, further supported by data visualization tools like Tableau. Besides this, Python and MATLAB may be employed for the purpose of conducting personalized data analysis and modeling.

4. ENGINE DESIGN FUNDAMENTALS

4.1 Thermodynamics and Combustion

The next part will center its attention on the fundamental concepts of thermodynamics and the scientific study of combustion, specifically in relation to the construction of vehicle engines. This study aimed to investigate the process by which engines transform heat energy derived from fuel combustion into mechanical work, while also examining the many factors that influence their efficiency.

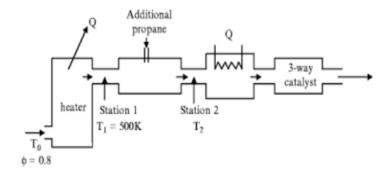


Figure 3: Thermodynamics and Combustion [34]

4.2 Items Needed for Solutions

- Properties: The working fluid is modeled after air, fuel vapor, and combustion in terms of its characteristics. The working fluid in IC engines may be considered to follow the ideal gas model for the thermodynamic conditions of the engine. Both "frozen" chemical equilibrium and instantaneous (changing) chemical equilibrium may be used to determine the amounts of combustion products at different temperatures.
- **Combustion:** The mass fraction of the burnt fuel as a function of crank angle is required for the cycle simulation implemented. In this case, a Wiebe's function provided in the equation 1 [40].

$$x_b = 1 - \exp^{(-ay^{m+1})}$$
 eq (1)

Whereas x_b is the fuel mass fraction used, and is the suitable burn curve slope, and m is a constant. For this job, as indicated by Heywood, a = 5.0 and m = 2.0. The variable y in the equation (2) stands for progress, which is a scalar.

$$y = \frac{q - q_o}{q_b}$$
 eq. (2)

Whereas, θ is the instantaneous crank angle, θ_0 is the onset of combustion, and θ_b is the combustion duration.

• Cylinder Heat Transfer: Heat transport in cylinders is a complicated process that is still being investigated. Empirical formulas from the literature[41] for the convective heat transfer are used to estimate the cylinder heat transfer (equation 3) in the present study.

$$Q^{g} = hA(T_{wall} - T_{gas})$$
 eq. (3)

Whereas, A is the instantaneous surface area of the cylinder, T_{wall} is the temperature of the cylinder walls, and T_{gas} is the temperature of the gas in a single zone.

4.3 Mechanical Design and Materials

This section of the study will examine the mechanical elements of engine design, including the process of material selection for engine components, their inherent qualities, and the consequential impact on the engine's durability and performance. The purpose of an engine is to transform the chemical energy of fuel into mechanical energy, and this is accomplished via the coordinated efforts of several moving components. When all these components are assembled using bolts, you have what is called an engine[42]. There are two main requirements that mounts must meet. At lower resonance bands, the first function acts as a support by reducing the big amplitude vibration. Mountings must be more rigid and damping sensitive. One further thing to think about is noise management. Mountings need to lessen the noise that higher-frequency engine vibrations with modest amplitudes cause to propagate through the supporting structures. What is needed is the intrinsic incorporation of low stiffness along with damping from the mountings. These two requirements, though being somewhat conflicting with each other, find their major challenge in designing an engine mounting system.

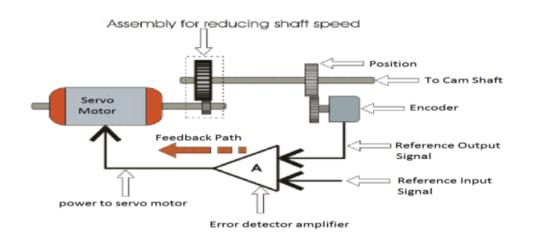


Figure 4: Mechanical Block Diagram [43]

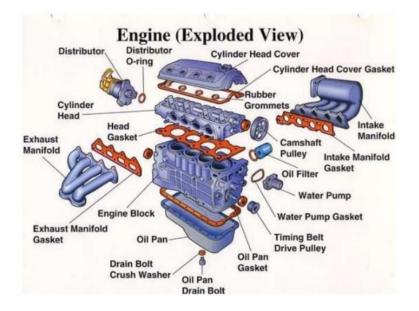


Fig. 5: Parts Of IC engine[44]

4.3 Fuel Injection and Ignition Systems

In this section, the basic elements responsible for delivering and igniting gasoline inside the engine are highlighted. This study discusses technological development and operating mechanisms used in different configurations to achieve accurate injection and ignition timing in engines.

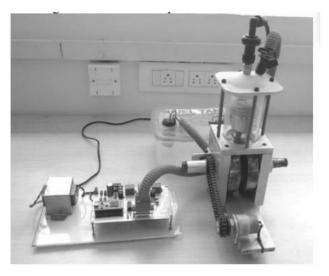


Fig. 6: Fuel injection/ Ignition system model[45]

4.4 Exhaust and Emissions Control

This paper primarily investigates the engine exhaust system and several technological methods applied in the control of emissions. The objective of this study will be to validate how engine design can work to minimize harmful emissions, so that environmental standards can be satisfied.

4.5 Tensile Stress

The section below considers the theoretical framework of tensile stress as it arises in regard to engine parts. Tensile stress generally refers to the mechanical force imposed on material, tending to stretch or elongate the material. Ensuring that various parts of engines can withstand different mechanical stresses that come into contact during their functioning remains one of the most imperative areas in the design of the engine.

5.1 Role of CAD in Modern Engine Design

⁶ This section aims to provide substantial prominence to the role of CAD in modern studies related to engine design. The present paper, therefore, attempts to explain how this CAD technology allows designers and engineers to create complex, accurate, and efficient designs of engines that consequently will enhance the development process[38].

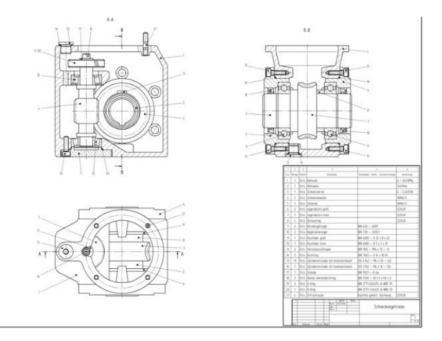


Figure 7: A 2D CAD drawing [46]

5.2 CAD Software and Simulation Tools

The purpose of the project is to study the different types of CAD software and other simulation tools that exist for an engine design. Therefore, an overview of various computer programs will be done with their features in 3D modelling, computational fluid dynamics analysis, and finite element analysis.

5.3 Modeling and Optimization Techniques

The next section shall look at the applications of modelling and optimization techniques in the sector. Refined process of the design fine-tuning of CAD models for maximum performance, efficiency, and emissions control. This following study would explain the application of parametric modeling and virtual test methodologies[47].

5. ENGINE PROTOTYPING AND TESTING

6.1 Prototyping Techniques

The next part will explore the several methodologies used during the prototype stage of engine design. This study will examine several techniques used in the development of physical engine prototypes, including conventional machining as well as 3D printing. Additionally, it will analyze the respective merits and constraints associated with each approach[48].

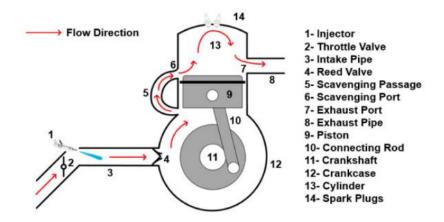


Figure 8: Schematic diagram of the initial prototype engine[49]

6.2 The two-stroke engine measurement results

Superimposed and concurrently monitored on a two-stroke spark-ignition engine, Fig. 9 shows 2 loops depicting the secondary piston position (dashed line) and the cylinder pressure (full line) vs. relative cylinder volume. During the measurement, the following were the engine's operating parameters: cylinder displacement (332 cm³), throttle opening angle (15 degrees), engine speed (1,400 revolutions per minute), and maximum compression ratio (20 to one).

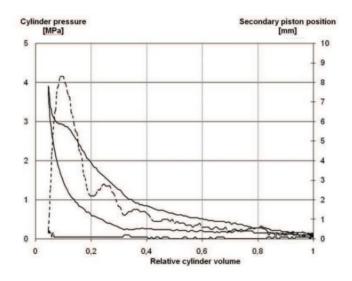


Fig. 9. The relative volume of a cylinder in comparison to its actual pressure and the location of its secondary piston[50]

As can be seen in Fig. 9, the measured pressure-volume curve for a two-stroke spark-ignition engine is not the same as the real cylinder pressure vs. volume curve. This is undeniably the result of the secondary piston's doing its job in the combustion chamber. To prove that the system was successfully dissipating the kinetic energy of the secondary piston (5) as it was nearing its bottom position, the spring (4) and damper (3) produced a movement that could be roughly described as oscillating with damped amplitude and a visible logarithmic damping factor. Figure 9 shows a clearly corrugated curve for the secondary piston's motion, shown by the dotted line. Possible explanation the laser distance sensor "lost the signal" at faster speeds due to inadequate sampling frequency.

6.3 Testing Procedures and Equipment

The study aims to investigate the testing protocols and instrumentation used in the field of engine development. The assessment methods used will include dynamometer testing, endurance testing, and several other approaches aimed at assessing characteristics like as power output, durability, and emissions [10].

6.4 Performance and Efficiency Testing

The following part will concentrate on the precise testing methodologies used to assess the performance and efficiency of engines. In this course, the different techniques and methodologies used for assessing power generation, fuel evaluation for energy-generating fuel economy, and pollution management will be reviewed, both for experimental and for commercially manufactured engines.

7. CHALLENGES AND FUTURE DIRECTIONS

7.1 Identify the existing challenges in engine design.

This section identifies and discusses modern issues that this area of research faces. The study will cover such aspects as the fulfillment of strict pollution norms, fuel economy improvement, and advancing the technology to be cost-effective.

Tabel 1. Identify current	challenges in engine design.

Challenge	Description	
Emissions	Meeting increasingly strict emissions standards	
Regulation		

Fuel Efficiency	Improving fuel efficiency and reducing consumption
Noise Reduction	Minimizing engine noise and vibration
Materials Innovation	Developing lighter and more durable materials
Electrification	Integrating hybrid or electric technologies
Cooling Systems	Efficient thermal management for high-performance
Cost Reduction	Reducing manufacturing and operational costs

7.2 Future direction exploration of future trends and emerging technologies

The focus of the research is to take a closer look at the dynamic face of engine design in relation to possible future development. trajectories and future technological changes. The following sections highlight some of the aspects that this study will investigate in detail. Also, similar yet dissimilar, come other preeminent permutations: electric or hybrid powertrains, artificial intelligence, and other pioneering methodologies. That will shape the future of vehicle propulsion.

Table 2. future directions and emerging technologies

Technology Trend	Description
Electric Propulsion	Advancements in electric and hybrid powertrains
Alternative Fuels	Development of hydrogen, biofuels, and synthetics
Autonomous Operation	Integration of engines into self-driving vehicles
3D Printing	Manufacturing engines with 3D printing techniques
AI and Machine Learning	Enhancing engine control and predictive maintenance
Internet of Things (IoT)	Intelligent engines with the ability to communicate and analyze data

7.3 Consideration of environmental and sustainability factors

This study will investigate how environmentally friendly technology, recycling practices, and resource efficiency go into making newer, more sustainable, and environmentally responsible engine solutions.

Sustainability Factor	Importance	Actions/Considerations	
Carbon Emissions	High	Emission reduction strategies, carbon-neutral	
		fuels	
Resource Efficiency	Medium	Recycling, reducing resource-intensive	
		components	
Noise Pollution	Medium	Noise reduction technologies and sound	
		insulation	
Health & Air Quality	High	Combating harmful emissions and air quality	
		impact	
Climate Change	High	Mitigation strategies, renewable energy	
		adoption	
Circular Economy	Medium	Design for reuse, remanufacturing, and	
		recycling	

Tabel 3. Environmental and Sustainable Issues

8 CONCLUSION

In other words, designing vehicle engines is a dynamic, interdisciplinary discipline that is always in development according to the novelties of automotive technology and respect for the environment. The current study reveals some of the areas of study involved in the design of engines: basic thermodynamical conceptions, material choice, fuel system dynamics, and the use of emission control systems. The present paper reviews the vital contribution of CAD and simulation software in boosting the simulation and efficiency of design procedures, prototyping, and extensive testing that have to be performed to guarantee the reliability and effectiveness of engines. It further discusses the challenge of modern engine design regarding new and strict pollution control legislation and increasingly important fuel economy. This study also pointed out that there was further scope for development, with new technologies presenting promising perspectives for a transformation in the face of the automotive industry, oriented toward electric and hybrid motor choices. It also pinpointed the integration of environmental and sustainability issues as one of the major considerations in the design process that underlined the industry's commitment to responsible and sensitive solutions from an environmental point of view. Engine design is an important competency that interrelates to technological development, and eventually to market competitiveness in the automotive sector. The fast-increasing interest of consumers in eco-friendly and energy-saving cars strongly underlined innovative engine design as one of the key differentiators. This present study offers good insights into how these demands have been met by the industry and offers indications of how innovation is crucial for competitive advantage. Considering design in general, engine design is a field with encouraging areas of further scientific research, unexplored areas, and developing hurdles that await overcoming. The proposed activities are very likely to affect future automotive propulsion, and the role of the engine designer will stay in the very front row in progress within this industry toward a more sustainable and technologically advanced future.

8.1 Implications for the Automotive Industry and Technology Development

This section discusses the wider range of implications that engine design bears on the automotive industry and technological progress. Further, the research goes on to investigate how the breakthrough in the design of engines influences market competition, customer preference, and the general direction of automobile technology.

8.2 Future research prospects in Engine Design

The study will finish by examining prospective avenues for future research in the field of engine design. This study aims to illuminate hitherto uncharted areas, nascent obstacles, and potential avenues for advancement that may have a profound impact on the future trajectory of engine design.

Acknowledgement

REFERENCES

- S. Thangavel, D. Mohanraj, T. Girijaprasanna, S. Raju, C. Dhanamjayulu, and S. M. Muyeen, "A Comprehensive Review on Electric Vehicle: Battery Management System, Charging Station, Traction Motors," *IEEE Access*, vol. 11, pp. 20994–21019, 2023, doi: 10.1109/ACCESS.2023.3250221.
- [2] A. Wazeer, A. Das, C. Abeykoon, A. Sinha, and A. Karmakar, "Composites for electric vehicles and automotive sector: A review," *Green Energy and Intelligent Transportation*, vol. 2, no. 1, p. 100043, Feb. 2023, doi: 10.1016/J.GEITS.2022.100043.
- [3] P. Halder et al., "Advancements in hydrogen production, storage, distribution and refuelling for a sustainable transport sector: Hydrogen fuel cell vehicles," Int J Hydrogen Energy, vol. 52, pp. 973– 1004, Jan. 2024, doi: 10.1016/J.IJHYDENE.2023.07.204.
- [4] S. ; Abbasi, A. M. Rahmani, F. Ahmad, S. Abbasi, and A. M. Rahmani, "Artificial Intelligence and Software Modeling Approaches in Autonomous Vehicles for Safety Management: A Systematic Review," *Information 2023, Vol. 14, Page 555*, vol. 14, no. 10, p. 555, Oct. 2023, doi: 10.3390/INF014100555.
- [5] M. Joshi and V. Deshpande, "Enhancing Ergonomics in Automotive Cylinder Head Manual Lapping: Workstation Assessment and Design," *Journal of Scientific & Industrial Research (JSIR)*, vol. 82, no. 9, pp. 915–924, Sep. 2023, doi: 10.56042/JSIR.V82I9.504.
- [6] A. G. Olabi et al., "Micromobility: Progress, benefits, challenges, policy and regulations, energy sources and storage, and its role in achieving sustainable development goals," International Journal of Thermofluids, vol. 17, p. 100292, Feb. 2023, doi: 10.1016/J.IJFT.2023.100292.
- [7] N. Thylén, C. Wänström, and R. Hanson, "Challenges in introducing automated guided vehicles in a production facility interactions between human, technology, and organisation," *Int J Prod Res*, vol. 61, no. 22, pp. 7809–7829, Nov. 2023, doi: 10.1080/00207543.2023.2175310.
- T. M. M. Abdellatief *et al.*, "Advanced Progress and Prospects for Producing High-Octane Gasoline Fuel toward Market Development: State-of-the-Art and Outlook," *Energy and Fuels*, vol. 37, no. 23, pp. 18266–18290, Dec. 2023, doi: 10.1021/ACS.ENERGYFUELS.3C02541/SUPPL_FILE/EF3C02541_SI_001.PDF.

- [9] A. O. Adegbite *et al.*, "Modern electric motors: A review of sustainable design and maintenance principles: scrutinizing the latest trends focusing on motor efficiency, sustainability, recyclability, and reduced maintenance," *https://wjarr.com/sites/default/files/WJARR-2023-2560.pdf*, vol. 20, no. 3, pp. 1198–1211, Dec. 2023, doi: 10.30574/WJARR.2023.20.3.2560.
- [10] Y. Chen, H. Zhang, and F. Y. Wang, "Society-Centered and DAO-Powered Sustainability in Transportation 5.0: An Intelligent Vehicles Perspective," *IEEE Transactions on Intelligent Vehicles*, vol. 8, no. 4, pp. 2635–2638, Apr. 2023, doi: 10.1109/TIV.2023.3264585.
- [11] "ScienceDirect." Accessed: May 10, 2024. [Online]. Available: https://www.sciencedirect.com/sdfe/reader/pii/S0306261923018603/pdf
- [12] S. Siengchin, "A review on lightweight materials for defence applications: Present and future developments," *Defence Technology*, vol. 24, pp. 1–17, Jun. 2023, doi: 10.1016/J.DT.2023.02.025.
- [13] C. A. ; Romero et al., "Strategies for Reducing Automobile Fuel Consumption," Applied Sciences 2024, Vol. 14, Page 910, vol. 14, no. 2, p. 910, Jan. 2024, doi: 10.3390/APP14020910.
- [14] S. Boopathi, "Implementation of Green Manufacturing Practices in Automobile Fields," Sustainable Machining and Green Manufacturing, pp. 221–248, May 2024, doi: 10.1002/9781394197866.CH11.
- [15] T. Xia et al., "Efficient Energy Use in Manufacturing Systems—Modeling, Assessment, and Management Strategy," *Energies 2023, Vol. 16, Page 1095*, vol. 16, no. 3, p. 1095, Jan. 2023, doi: 10.3390/EN16031095.
- [16] M. Kumar, K. P. Panda, R. T. Naayagi, R. Thakur, and G. Panda, "Comprehensive Review of Electric Vehicle Technology and Its Impacts: Detailed Investigation of Charging Infrastructure, Power Management, and Control Techniques," *Applied Sciences 2023, Vol. 13, Page 8919*, vol. 13, no. 15, p. 8919, Aug. 2023, doi: 10.3390/APP13158919.
- [17] K. M. Tan, J. Y. Yong, V. K. Ramachandaramurthy, M. Mansor, J. Teh, and J. M. Guerrero, "Factors influencing global transportation electrification: Comparative analysis of electric and internal combustion engine vehicles," *Renewable and Sustainable Energy Reviews*, vol. 184, p. 113582, Sep. 2023, doi: 10.1016/J.RSER.2023.113582.
- [18] G. Mom, "The Evolution of Automotive Technology: A Handbook ,2nd Ed.," May 2023, doi: 10.4271/9781468605976).
- [19] E. A. Etukudoh, V. I. Ilojianya, D. Daudu, A. A. Umoh, and K. I. Ibekwe, "Mechanical engineering in automotive innovation: A review of electric vehicles and future trends," *ijsra.net*, vol. 2024, no. 01, pp. 579–589, 2024, doi: 10.30574/ijsra.2024.11.1.0081.
- [20] "Advanced Concepts and Technologies for Electric Vehicles Google Books." Accessed: May 10, 2024. [Online]. Available: https://books.google.iq/books?hl=en&lr=&id=6FfNEAAAQBAJ&oi=fnd&pg=PP6&dq=for+Vehicle+E ngine+Design,.+This+paved+the+way+for+electric+propulsion.+But+the+first+really+functional+ele ctric+car+didn%27t+appear+until+the+middle+of+the+nineteenth+century&ots=hazqDh7zyE&sig= UjcwWrsmow2KgE6NKMPQ0GyJvYs&redir_esc=y#v=onepage&q&f=false
- "for Vehicle Engine Design,One of the first electric chariots, using main cells that could not be recharged, was supposedly built by Scottish inventor Robert Anderson in 1832 Google Search."
 Accessed: May 10, 2024. [Online]. Available: https://www.google.iq/search?tbm=bks&hl=en&q=for+Vehicle+Engine+Design%2COne+of+the+fir

st+electric+chariots%2C+using+main+cells+that+could+not+be+recharged%2C+was+supposedly+built+by+Scottish+inventor+Robert+Anderson+in+1832

- [22] M. Näsman and G. Ballor, "The car industry and climate change: a historical review," 2024, Accessed: May 10, 2024. [Online]. Available: https://www.researchgate.net/profile/Mattias-Naesman/publication/379824589_The_Car_Industry_and_Climate_Change_A_Historical_Review/li nks/661d0415f7d3fc287461e042/The-Car-Industry-and-Climate-Change-A-Historical-Review.pdf
- [23] E. A. Etukudoh et al., "Mechanical engineering in automotive innovation: A review of electric vehicles and future trends," International Journal of Science and Research Archive, vol. 11, no. 1, pp. 579–589, Jan. 2024, doi: 10.30574/IJSRA.2024.11.1.0081.
- [24] G. S. Rodrigues, J. G. M. dos Reis, O. Orynycz, K. Tucki, S. T. Machado, and H. Raymundo, "A Study on the Viability of Adopting Battery Electric Vehicles in Bus Rapid Transit in Brazil Using the AHP Method," *Energies 2023, Vol. 16, Page 4858*, vol. 16, no. 13, p. 4858, Jun. 2023, doi: 10.3390/EN16134858.
- [25] F. Mohammadi and M. Saif, "A comprehensive overview of electric vehicle batteries market," e-Prime - Advances in Electrical Engineering, Electronics and Energy, vol. 3, p. 100127, Mar. 2023, doi: 10.1016/J.PRIME.2023.100127.
- [26] A. Parikh, M. Shah, and M. Prajapati, "Fuelling the sustainable future: a comparative analysis between battery electrical vehicles (BEV) and fuel cell electrical vehicles (FCEV)," *Environmental Science and Pollution Research*, vol. 30, no. 20, pp. 57236–57252, Apr. 2023, doi: 10.1007/S11356-023-26241-9/METRICS.
- [27] A. K. Mohanty *et al.*, "Sustainable composites for lightweight and flame retardant parts for electric vehicles to boost climate benefits: A perspective," *Composites Part C: Open Access*, vol. 12, p. 100380, Oct. 2023, doi: 10.1016/J.JCOMC.2023.100380.
- [28] J. Van Mierlo et al., "Beyond the State of the Art of Electric Vehicles: A Fact-Based Paper of the Current and Prospective Electric Vehicle Technologies," World Electric Vehicle Journal 2021, Vol. 12, Page 20, vol. 12, no. 1, p. 20, Feb. 2021, doi: 10.3390/WEVJ12010020.
- [29] S. Jain et al., "Blockchain and Autonomous Vehicles: Recent Advances and Future Directions," IEEE Access, vol. 9, pp. 130264–130328, 2021, doi: 10.1109/ACCESS.2021.3113649.
- [30] M. B. Imerman and F. J. Fabozzi, "Cashing in on innovation: a taxonomy of FinTech," Journal of Asset Management, vol. 21, no. 3, pp. 167–177, May 2020, doi: 10.1057/S41260-020-00163-4/FIGURES/4.
- [31] W. He and F. K. Wang, "A Hybrid Cloud Model for Cloud Adoption by Multinational Enterprises," Journal of Global Information Management, vol. 23, no. 1, pp. 1–23, Jan. 2015, doi: 10.4018/JGIM.2015010101.
- [32] A. A.-I. J. of B. and social science and undefined 2012, "Cloud computing for increased business value," academia.eduA AljabreInternational Journal of Business and social science, 2012•academia.edu, vol. 3, no. 1, 2012, Accessed: May 10, 2024. [Online]. Available: https://www.academia.edu/download/54775171/Paper1.pdf
- [33] S. Zeadally, J. Guerrero, and J. Contreras, "A tutorial survey on vehicle-to-vehicle communications," *Telecommun Syst*, vol. 73, no. 3, pp. 469–489, Mar. 2020, doi: 10.1007/S11235-019-00639-8.

- [34] F. A. Alenizi, S. Abbasi, A. Hussein Mohammed, and A. Masoud Rahmani, "The artificial intelligence technologies in Industry 4.0: A taxonomy, approaches, and future directions," *Comput Ind Eng*, vol. 185, Nov. 2023, doi: 10.1016/J.CIE.2023.109662.
- [35] L. Frizziero, E. Polpatelli, F. Martini, L. Fiorentini, M. F.- Inventions, and undefined 2022, "On the Avant-Garde IDeS Method for the Future of Car Design Applied to an SUV Project," *mdpi.comL Frizziero, E Polpatelli, F Martini, L Fiorentini, M Freddilnventions, 2022•mdpi.com*, vol. 7, no. 4, 2022, doi: 10.3390/inventions7040106.
- [36] L. Frizziero, C. Leon-Cardenas, G. Colasurdo, A. Vicaretti, and A. Liverani, "IDeS (Industrial Design Structure) Method Applied to the Automotive Design Framework: Two Sports Cars with Shared Platform," *Inventions*, vol. 7, no. 2, Jun. 2022, doi: 10.3390/INVENTIONS7020036.
- [37] S. Eroglu et al., "Design and evaluation of a free-hand VR-based authoring environment for automated vehicle testing," Proceedings - 2021 IEEE Conference on Virtual Reality and 3D User Interfaces, VR 2021, pp. 1–10, Mar. 2021, doi: 10.1109/VR50410.2021.00020.
- [38] M. Buechel et al., "An automated electric vehicle prototype showing new trends in automotive architectures," ieeexplore.ieee.orgM Buechel, J Frtunikj, K Becker, S Sommer, C Buckl, M Armbruster, A Marek, A Zirkler2015 IEEE 18th International Conference on Intelligent ..., 2015•ieeexplore.ieee.org, vol. 2015-October, pp. 1274–1279, Oct. 2015, doi: 10.1109/ITSC.2015.209.
- [39] A. Chauhan, L. Naagar, S. C.-M. Engineering, and undefined 2016, "Design and Analysis of a Gokart," *ijamejournals.comA Chauhan, L Naagar, S ChawlaInternational Journal of Aerospace and Mechanical Engineering, 2016•ijamejournals.com*, vol. 3, no. 5, 2016, Accessed: Jan. 26, 2024. [Online]. Available: http://www.ijamejournals.com/pdf/rps161152.pdf
- [40] R. Yang, Z. Ran, and D. Assanis, "Estimation of Wiebe Function Parameters for Syngas and Anode Off-Gas Combustion in Spark-Ignition Engines," J Eng Gas Turbine Power, vol. 145, no. 6, Jun. 2023, doi: 10.1115/1.4056856/1156695.
- [41] M. M. Janjua, N. U. Khan, W. A. Khan, W. S. Khan, and H. M. Ali, "Numerical study of forced convection heat transfer across a cylinder with various cross sections," *J Therm Anal Calorim*, vol. 143, no. 3, pp. 2039–2052, Feb. 2021, doi: 10.1007/S10973-020-10297-7/METRICS.
- [42] M. Ashby, D. C.-M. Bull, and undefined 2005, "Materials selection in mechanical design," cambridge.orgMF Ashby, D CebonMRS Bull, 2005•cambridge.org, vol. 30, 2019, doi: 10.1557/mrs2005.264.
- [43] "Solved Identify the control strategy used in the given | Chegg.com." Accessed: May 12, 2024. [Online]. Available: https://www.chegg.com/homework-help/questions-and-answers/identifycontrol-strategy-used-given-figure-define--1-1-marks-gear-assembly-reducing-shaft-q79506679
- [44] "IC ENGINE: COMPONENTS AND THEIR FUNCTIONS, TYPES AND TERMINOLOGY INGENIERÍA Y MECÁNICA AUTOMOTRIZ." Accessed: May 12, 2024. [Online]. Available: https://www.ingenieriaymecanicaautomotriz.com/ic-engine-components-and-their-functionstypes-and-terminology/
- [45] "Fuel injection/ Ignition system model | Download Scientific Diagram." Accessed: May 12, 2024.
 [Online]. Available: https://www.researchgate.net/figure/Fuel-injection-Ignition-system-model_fig2_310391994

- [46] K. Lalit. Narayan, K. Mallikarjuna. Rao, and M. M. M. Sarcar, "Computer aided design and manufacturing," p. 698, 2008.
- [47] A. Brar, S. K.-M. J. on Future, and undefined 2019, "Optimization and Design Analysis of Go-Kart Elements," search.proquest.comAS Brar, S Kumari-Manager's Journal on Future Engineering and Technology, 2019•search.proquest.com, Accessed: Jan. 26, 2024. [Online]. Available: https://search.proquest.com/openview/06fab63b48a3dd7b9524fe6fcfda96c3/1?pqorigsite=gscholar&cbl=2030620
- [48] T. Quazi, O. Jalvi, S. Shinde, ... R. K.-... R. in E., and undefined 2018, "A Review on Design and Analysis of Go-Kart Chassis," *ijresm.comTZ Quazi, O Jalvi, S Shinde, R Kamble, T SargarInternational Journal of Research in Engineering, Science and Management, 2018•ijresm.com*, Accessed: Jan. 26, 2024. [Online]. Available: https://www.ijresm.com/Vol_1_2018/Vol1_lss10_October18/IJRESM_V1_I10_83.pdf
- [49] "Schematic diagram of the initial prototype engine. | Download Scientific Diagram." Accessed: May 12, 2024. [Online]. Available: https://www.researchgate.net/figure/Schematic-diagram-of-theinitial-prototype-engine_fig3_346065579
- [50] "Actual cylinder pressure and secondary piston position vs. relative... | Download Scientific Diagram." Accessed: May 12, 2024. [Online]. Available: https://www.researchgate.net/figure/Actual-cylinder-pressure-and-secondary-piston-position-vsrelative-cylinder-volume_fig4_304380849

FROM BLUEPRINT TO REALITY: THE ART OF DESIGNING VEHICLE ENGINES

ORIGINALITY REPO	RT		
12% SIMILARITY IND	7% Dex Internet sources	4 % 5 PUBLICATIONS	5% STUDENT PAPERS
PRIMARY SOURCES	;		
Inno	mitted to Berlin So ovation at Paper	chool of Busine	ss and 2%
	w.researchgate.ne	et	2%
	w.mdpi.com et Source		2%
	.net et Source		1%
Razz Elen	sein Mohammed zaq, Intisar Rashe nents and Design hysics: Conferenc	ed Saleh. "Mach Fundamental",	nine
6	handle.net et Source		<1%
	iotekanauki.pl		<1%

8	Submitted to SP Jain School of Global Management Student Paper	<1%
9	Submitted to Monash University Student Paper	<1%
10	Submitted to Coventry University Student Paper	<1%
11	Submitted to Middlesex University Student Paper	<1%
12	Submitted to University of Wales Institute, Cardiff Student Paper	<1%
13	Submitted to Liverpool John Moores University Student Paper	<1%
14	Sevinc Eroglu, Frederic Stefan, Alain Chevalier, Daniel Roettger, Daniel Zielasko, Torsten W. Kuhlen, Benjamin Weyers. "Design and Evaluation of a Free-Hand VR-based Authoring Environment for Automated Vehicle Testing", 2021 IEEE Virtual Reality and 3D User Interfaces (VR), 2021 Publication	<1%
15	Submitted to University of Newcastle upon	<1%

Tyne Student Paper gasturbinespower.asmedigitalcollection.asme.org 1 %

16

17	Submitted to University of New Mexico System Student Paper	<1%
18	www.cimne.com Internet Source	<1%
19	www.openj-gate.com	<1%
20	www.ncbi.nlm.nih.gov Internet Source	<1%

Exclude quotes	Off	Exclude matches	Off
Exclude bibliography	On		